



Mining & Heavy Equipment

**Clean, cost-effective
solutions for optimizing
fuel efficiency, meeting
decarbonization goals,
and improving air quality**

DECARBONOX LLC



AGENDA

- Introduction
- Applications
 - Heavy Equip / Mining / Power
- Benefits
 - Economic, Safety, & Environmental
- Cost Savings
 - Fuel & Emission Savings
- How it Works
- Fleet Integration
- Company Trials
- Conclusions





INTRODUCTION

Optimizing Diesel
Fleets for Emission
Compliance and
Fuel Efficiency





THE NEXT GENERATION – CLEANER GREENER SAFER

WHO WE ARE

Decarbonox is a team with proven track record who have new and world-leading, simple, globally-scalable, natural biodegradable products, to optimize combustion of liquid fossil and biofuels. Tests show unparalleled reductions in emissions, pollution, and fuel consumption, capable of significant environmental, health, and financial benefits.

THE NEXT GENERATION – BENEFITS SUMMARIZED

Utilizing proprietary combinations of safe naturally occurring ingredient that improves fuel efficiency and ESG outcomes by:

- Promoting a more complete burn of fuel,
- Harvesting energy from otherwise wasted unburnt fuel,
- Reducing Greenhouse Gas emissions and Ad-Blue or DEF consumption,
- Reducing harmful particulate matter, PM 2.5
- Improving air quality,
- Enhancing oil condition,
- Prolonged engine life,
- Increasing fleet reliability and availability



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HF

DECARBONOX OVERVIEW

- **Function**
 - Enhances combustion
 - Reduces emissions
 - Improves lubricity and engine wear-and-tear
 - Water emulsification / fuel stabilization (diesel bug)
- **Compatible Fuels**
 - Diesel / MGO / VLSFO / HFO
 - Biodiesel (FAME)
 - HVO and Advanced Biodiesels
 - Biofuel blends
- **Key Benefits**
 - Emission Reductions: >90% CO, NO_x, HC, PM2.5, PM10
 - CO₂ reductions proportional to fuel savings / 6-8% (+)
 - Biodegradable / No transport restrictions.
 - Tackles all major concerns required of a superior fuel additive. It is not a simple cetane booster or fuel detergent common in the market.
- **Dosage**
 - 1:2000



DECARBONOX - BIODIESEL



- Require active detergency to counter greater fouling of engine components
- Require active anti-microbial agents
- Require stronger emulsifiers for increased water problems



DECARBONOX – ARCTIC USE



- For extremely cold climates it is possible to use a tailored "bespoke" formulation
- Reduce fuel filter plugging from icing and sludge



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APPLICATIONS





HEAVY EQUIPMENT / MINING



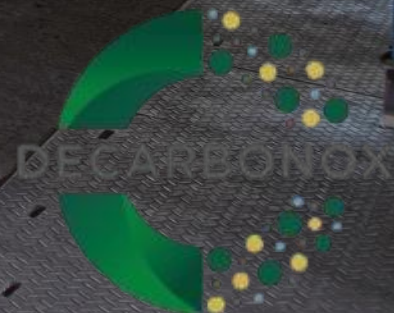


UNDERGROUND MINING





POWER GENERATION



BENEFITS





ENVIRONMENTAL IMPACT

- **CO Reduction** (smog reduction in urban areas)
 - 80% reduction from 1.1% to 0.22% in trials
 - Aligns with EPA Phase 3 standards
- **Depot Safety & Underground Mining cleaner air**
 - >90% reduction in PM emissions
- **Sustainability**
 - Supports 2030 zero-emission mandates
 - CO2 reductions proportional to fuel savings
 - 50-90% reduction in NOx emissions over baseline
- **Commercial and Eco-Branding**
 - Attracts eco-conscious customers and shippers
 - Fuel savings alone, far outweigh the cost of using Decarbonox, providing both an economic and environmental benefit





CLEANER EMISSIONS - WORK PLACE SAFETY

- **Health Risks**

- NOx and PM2.5 are detrimental to health at depots, terminals, and underground operations

Decarbonox Results (past trial results)

- PM: >90% reduction
- CO: 96.5% reduction (637.69 to 22.32 ppm)
- NOx: 50-90% reduction, helps meet low-NOx limit (0.02 g/hp-hour)

- **Impact**

- Safer air quality at depots / underground mining
- EPA Phase 3 compliance





SCR & ADBLUE/DEF CHALLENGE

- **Function**
 - Enhances combustion
 - Reduces emissions
 - Improves lubricity and wear-and-tear
 - Water emulsification
- **Compatible Fuels**
 - Diesel / VLSFO / HFO
 - Biodiesel (FAME)
 - HVO and Advanced Biodiesels
 - Biofuel blends
- **Key Benefits**
 - Emission Reductions: >90% CO, NOx, HC, PM2.5, PM10
 - CO2 reductions proportional to fuel savings (6-10%)
 - Biodegradable / no restrictions when transporting
- **Dosage**
 - 1:2000





MAINTENANCE SAVINGS

- **Issues with Engine and Diesel Particulate Filters**

- Carbon buildup in the engine
- Injector wear over time
- DPF clogging at high loads

- **Benefits of Decarbonox**

- Cleans injectors, pistons, and DPFs
- Reduces backpressure in the engine
- Improves lubricity (verified HFRR testing)
- Reduces carbon buildup on turbo
- Formulated for long-time, constant use

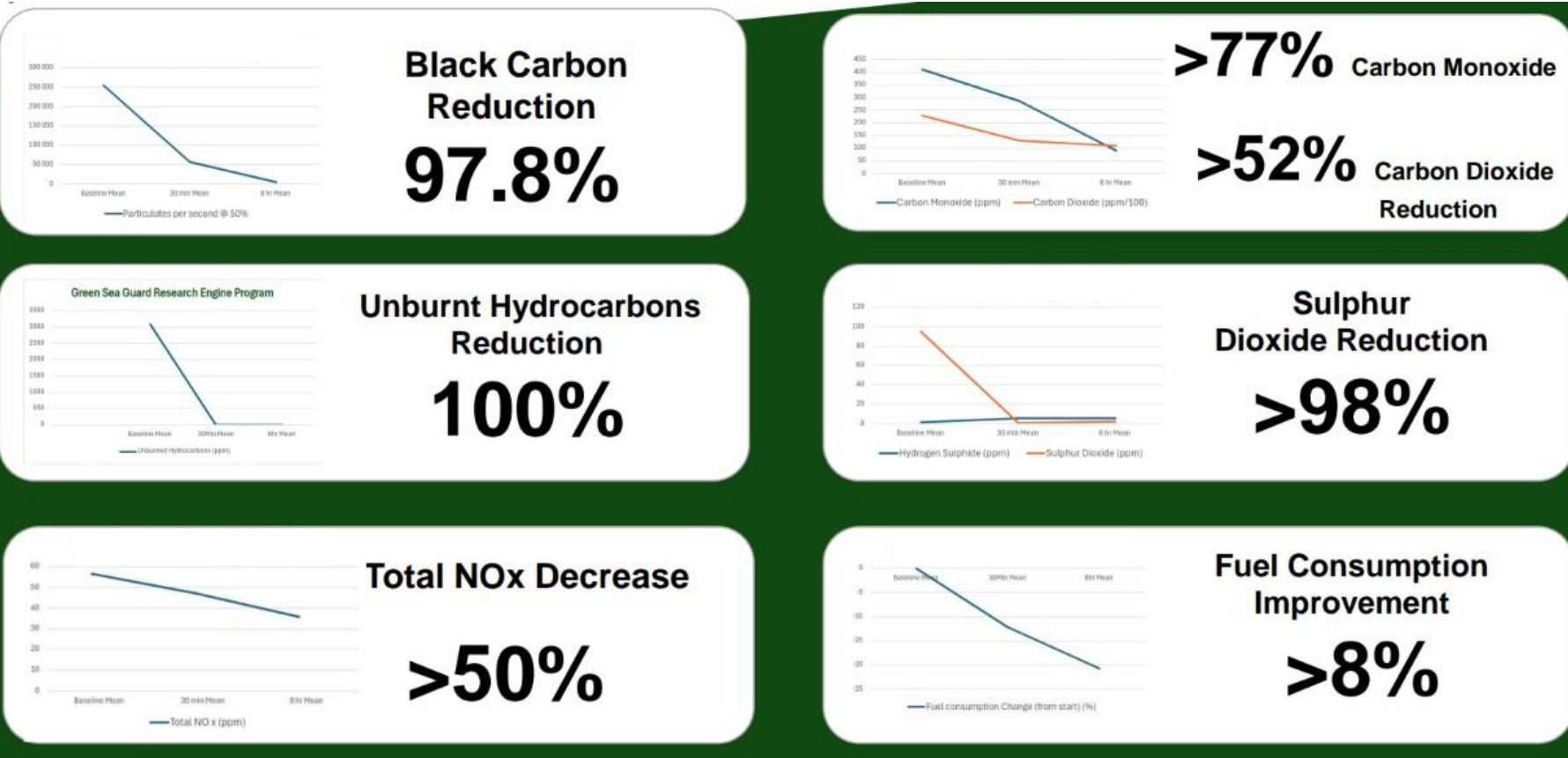
- **Results of Using Decarbonox**

- Less wear-and-tear / fewer repairs
- Longer intervals between maintenance



PARTICULATE EMISSIONS MONITORING PROGRAM

RESULTS MEASURED ON A WITH RESEARCH ENGINE RUNNING AT CONSTANT SPEED AND LOAD



2024
Engine Test
bed trial using
low sulphur
diesel



DECARBONOX RESULTS

	Particulate Matter (#/cm ³)	Carbon Monoxide (ppm)	Carbon Dioxide (%)	Fuel Consumption (l/h)
Sulzer Generator (4 stroke)	90%	96%	80%	5%
Kohler Generator	53%	9%	95%	10%
Landini Tractor	4%	32%	45%	**
Ashok Leyland Bus	48%	45%	64%	19%
VW Vehicle Engine	78%	78%	52%	12.2%
Scania R460	*	*	*	10%
Iveco S-way	*	*	*	10%
Stralis 480	*	*	*	10%
FAW 500	*	*	*	10%

* Pilot program excluded emissions monitoring

** Pilot program excluded fuel consumption monitoring



Independent Certificates of Standards

Safety Data Sheet

BUREAU VERITAS GAZELLE (PTY) LTD

Certificate of Analysis

Client: **sanas**
 48 Magdalen Road, Wood, Durban, 4001
 South Africa

Head Blend with Optimizer N (2-8000)
 Date Tested: 27 July 2024
 File No.: 202312124
 Sample No.: 1742.14
 Sample Method: ASTM D4057

Sample Source: **9000 Import**
 Date Tested: 27 July 2024
 Sample Drawn By: **Sanas Veritas Gazelle - 1742.14**
 Product Name: **9000**
 Certificate No.: **284123.14**

Test	Units	Method	Specification	Results
Density @ 20°C	kg/m³	ASTM D4052	0.8017 max	0.8151
Density @ 15°C	kg/m³	ASTM D4052	0.8020 max	0.8170
Flash Point	°C	ASTM D569	60 min	104.0
Aluminic Acidity @ 5% ¹	wt%	ASTM D4057	280 max	134.1
Water	wt%	ASTM D4057	0.03 max	0.23
Sulphur	wt%	ASTM D4052 ²	80 max	0.11
Pour Point	°C	ASTM D97	80 max	-6
Acid Number	mg/100g	ASTM D4057	2.0 max	0.05
CCW	-	Calculation ³	870 max	800
Sulphur Content	wt%	ASTM D4052 ²	2.0 max	0.21
Total sediment, accelerated	wt%	IP 200 ⁴	0.20 max	0.01
Age sediment	wt%	ASTM D4057	0.10 max	0.01
Nonacidity	mg/100g	IP 430 ⁵	800 max	0
Sodium	mg/100g	IP 430 ⁵	300 max	7
Zinc	mg/100g	IP 430 ⁵	15 max	1.1
Calcium	mg/100g	IP 430 ⁵	80 max	7
Aluminium	mg/100g	IP 430 ⁵	80 max	8
Magnesium	mg/100g	IP 430 ⁵	80 max	11
Aluminium + Silicon	mg/100g	IP 430 ⁵	80 max	21

sanas

BUREAU VERITAS GAZELLE (PTY) LTD

Certificate of Analysis

Client: **sanas**
 48 Magdalen Road, Wood, Durban, 4001
 South Africa

Head Blend with Optimizer A (2-8000)
 Date Tested: 27 August 2024
 File No.: 202312124
 Sample No.: 1742.14
 Sample Method: ASTM D4057

Sample Source: **9000 Import**
 Date Tested: 27 July 2024
 Sample Drawn By: **Sanas Veritas Gazelle - 1742.14**
 Product Name: **9000**
 Certificate No.: **284123.14**

Test	Units	Method	Specification	Results
Density @ 20°C	kg/m³	ASTM D4052	0.8017 max	0.8170
Density @ 15°C	kg/m³	ASTM D4052	0.8020 max	0.8190
Flash Point	°C	ASTM D569	60 min	102.0
Aluminic Acidity @ 5% ¹	wt%	ASTM D4057	280 max	127.1
Water	wt%	ASTM D4057	0.03 max	0.20
WCC ²	wt%	ASTM D4057	20 max	7.95
Pour Point	°C	ASTM D97	80 max	-6
Acid Number	mg/100g	ASTM D4057	2.0 max	1.10
CCW	-	Calculation ³	870 max	800
Sulphur Content	wt%	ASTM D4052 ²	2.0 max	0.12
Total sediment, accelerated	wt%	IP 200 ⁴	0.20 max	0.01
Age sediment	wt%	ASTM D4057	0.10 max	0.00
Nonacidity	mg/100g	IP 430 ⁵	800 max	7
Sodium	mg/100g	IP 430 ⁵	300 max	1.1
Zinc	mg/100g	IP 430 ⁵	15 max	1.1
Calcium	mg/100g	IP 430 ⁵	80 max	8
Aluminium	mg/100g	IP 430 ⁵	80 max	11
Aluminium + Silicon	mg/100g	IP 430 ⁵	80 max	18

sanas

Optimizer HF
Safety Data Sheet

Section 1: Identification

Product form: **Mixture**
 Trade name: **Optimizer HF**
 Type of product: **Based based on surfactants**

Section 2: Hazards Identification

Classification according to the United Nations GHS: **H226**
 Signal word: **DANGER**
 Hazard statements (GHG 2): **H226 - Causes mild skin irritation**
 Precautionary statements (GHG 2): **P201/P202 - If you inhale, get fresh air. Get medical attention if breathing is difficult.**

Section 3: Composition/Information on Ingredients

Name	Product identifier	%	Classification according to the United Nations GHS
PROPYLENE GLYCOL	CA1-AN-17-01-B EC No.: 203-128-8	1.80	H226 - Causes mild skin irritation H314 - Causes severe skin burns and eye damage H315 - Causes skin irritation H332 - Causes respiratory irritation H334 - May cause allergic asthma and respiratory irritation

Fuels Remain Compliant



COST SAVINGS



Cost and Benefits Analysis for 100,000 Liters of Diesel

Metric	5% Savings Scenario	8% Savings Scenario
Total Diesel Cost (ZAR)	2,198,000	2,198,000
Decarbonox Required (L)	50	50
Treatment Cost (ZAR)	27,500	27,500
Gross Fuel Savings (ZAR)	109,900 (2,198,000 × 0.05)	175,840 (2,198,000 × 0.08)
Net Savings (ZAR)	82,400 (109,900 – 27,500)	148,340 (175,840 – 27,500)
Fuel Saved (L)	5,000 (100,000 × 0.05)	8,000 (100,000 × 0.08)
CO2 Reduction (tons)	50 (5,000 L × 10 kg/L ÷ 1,000)	80 (8,000 L × 10 kg/L ÷ 1,000)

Based on the latest available data as of October 2025, the average diesel pump price in South Africa is ZAR 21.98 per liter

DECARBONOX
cost at
ZAR 550,000 per
1,000-liter IBC

ZAR; no VAT/
taxes included

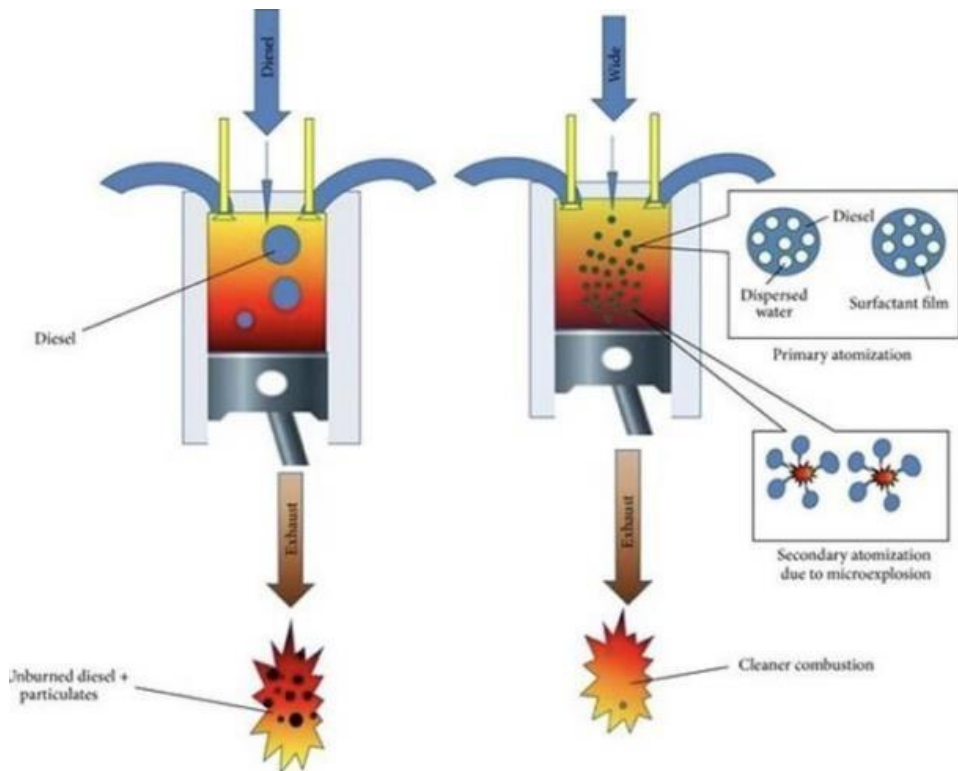


HOW IT WORKS



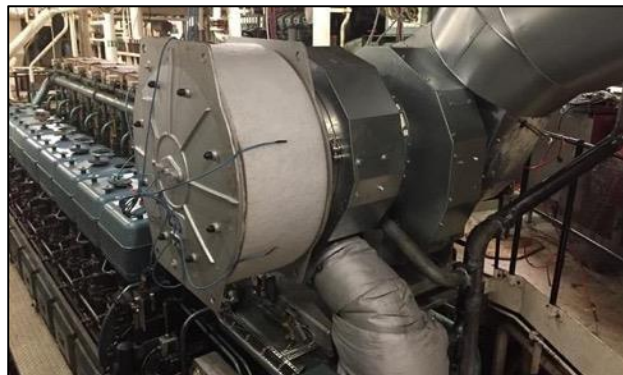
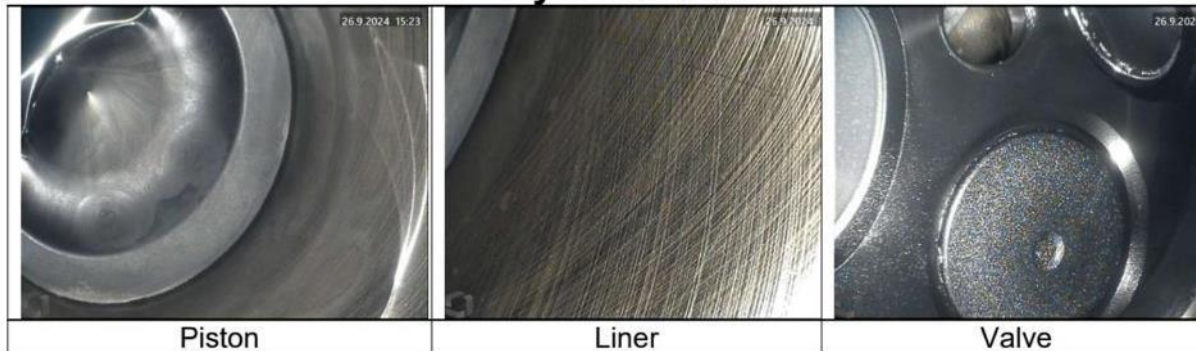
HOW IT WORKS

1. Emulsifiers use free water naturally found in the fuel and fuel tanks to improve fuel stability and combustion via “secondary expansion” (steam expansion within the combustion gases). Emulsifiers atomize and encapsulates water that help control microbial growth (‘diesel bug’) and reduce tank corrosion.
2. Emulsification is used to disperse the inherent condensate water in fuels into micro-size particles. As the fuel is combusted, these fine water particles expand into vapour and aid overall combustion properties.
3. Surfactants and Detergents: Cleans away deposits on injectors, cylinder walls, and pistons.
4. Advance lubricity allows more efficient engine operation of fuel pump, EGR, valves, sensors, particulate filters, piping, fuel tanks and other components. Improved lubricity helps lower the frictional resistance of engine parts which in turn lowers overall operating / exhaust temperatures.



WHAT DECARBONIZATION LOOKS LIKE WITH DECARBONOX

Cylinder unit 7



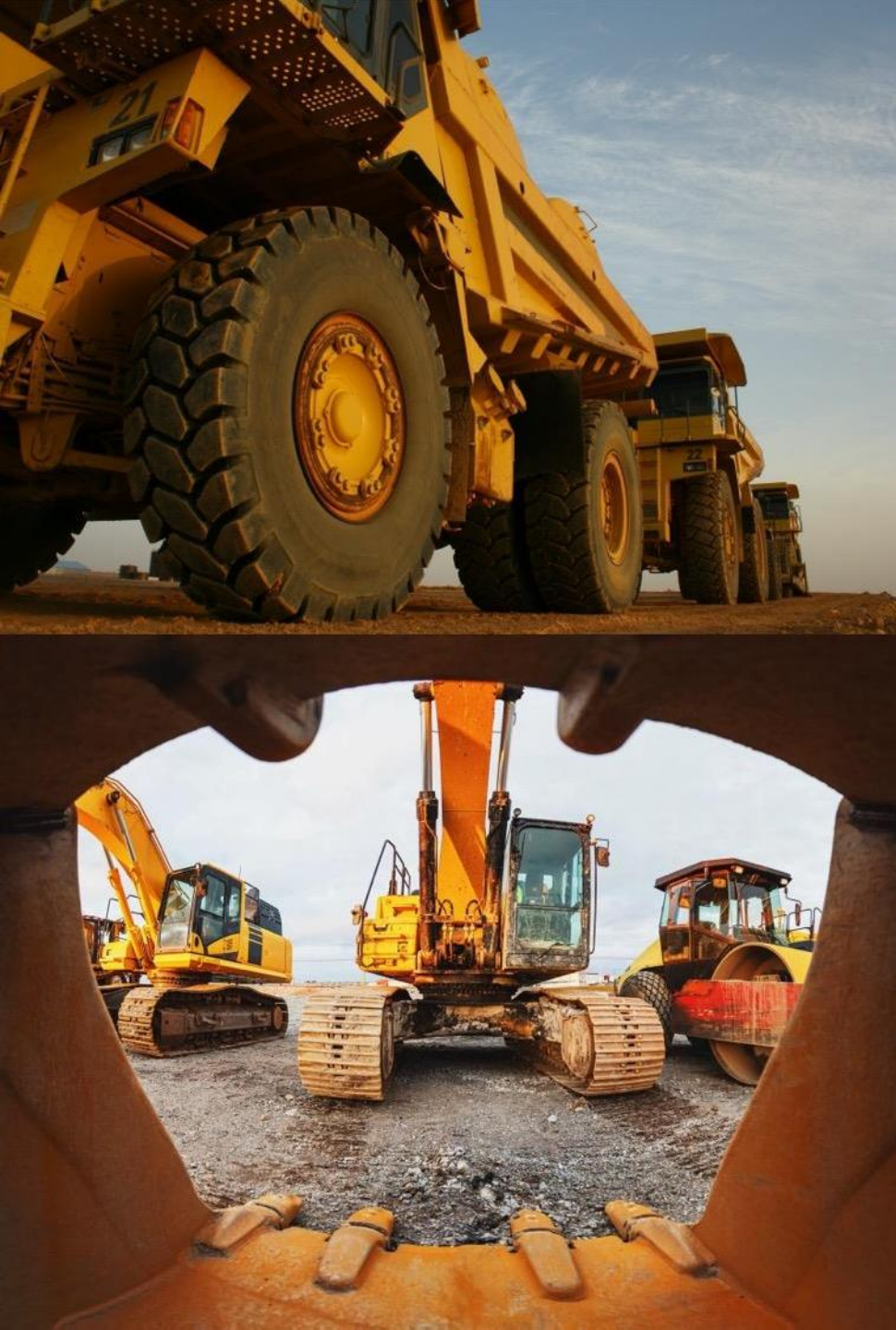
Cleaner, decarbonized combustion components

- Cleaner oil on dipstick from reduced soot load in cylinder blow-by
- Reduction in upper cylinder wear & metal in engine oil
- Cleaner turbo / scavenge ports
- Cleaner EGR system components
- Cleaner particulate filters
- The amount of



FLEET INTEGRATION





FLEET INTEGRATION

- **Application**
 - Added during fueling (1:2000)
 - Blends homogeneously
 - Formulated for continuous use

- **Compatibility**
 - Diesel
 - Biodiesel (FAME)
 - HVO and Advanced Biodiesels
 - Biofuel blends

Decarbonox will not impact fuel properties or standards

- **Safety / Environmental**
 - Biodegradable
 - Non-toxic



CONCLUSION



NEXT STEPS



- **Trial Offer**
 - 50% Discount for 1– 10 vehicles
- **Commitment**
 - Approximately ~1 hours per vehicle
 - Provide fuel data (Fuel receipt, calorific value)
 - Trip information / data
 - Emission analyzer data / details (if available)
- **Timeline**
 - 4–8 weeks for trial
- **Deliverables**
- **Decarbonox Team Support**



PROOF-OF-CONCEPT PROTOCOL

Objective: Measure Emissions and Performance

- Emissions: CO, NO_x, HC, PM
- Performance: Fuel use, engine performance (% MCR)

Process Overview

- Baseline Phase **WITHOUT**
(2 weeks)
(~1-2 hours/truck)
Measure emissions first and last day
- Application Phase **WITH**
(4-8 weeks)
- Post-Test
(Week 8, ~1 hours/truck)

Effort Required

- ~1-2 hours/truck
- Provide fuel data (fuel receipt, calorific info) w/ dates
- Provide vehicle specifications, and monitoring data (if available)
- Recording values for; load (light, loaded, or partially loaded) w/ or w/o pup, and daily trip data (date, ambient temp start/end, distance(s))



CONCLUSION

Why Decarbonox?

- Reduces > 90% ... PM CO, NOx; alongside 5–8% fuel savings (possibly even greater)
- Reduces fuel / CO2 emission
- Decreases DEF use, eases SCR system load
- Helps comply with EPA Phase 3, low-NOx rules
- Fleet maintenance benefits

Lead the Industry

- Aligns with ESG, Clean Air, and emissions reduction
- Commercial benefits from reduced fuel consumption and overall fleet operational costs



YOUR PREMIUM ALL-IN-ONE FUEL ADDITIVE SOLUTION



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